| 1 | 15A NCAC 02D | .1210 is | proposed for readoption with substantive changes as follows: |
|----|-------------------|----------------------|--|
| 2 | | | |
| 3 | 15A NCAC 02D | .1210 | COMMERCIAL AND INDUSTRIAL SOLID WASTE INCINERATION UNITS |
| 4 | (a) Applicability | v. With t | he exceptions Unless exempt as described in Paragraph (b) of this Rule, this Rule applies to |
| 5 | the existing com | mercial a | and industrial solid waste incinerators (CISWI). incineration (CISWI) units, including energy |
| 6 | recovery units, k | ilns, sma | all remote incinerators and air curtain incinerators that burn solid waste, pursuant to 40 CFR |
| 7 | 60.2550 and as o | defined i | n 40 CFR 60.2875. An existing CISWI unit is a unit that commenced construction on or |
| 8 | before June 4, 20 | 10, or co | emmenced modification or reconstruction after June 4, 2010 but no later than August 7, 2013. |
| 9 | (b) Exemptions. | The foll | owing types of incineration combustion units are exempted from this Rule: |
| 10 | (1) | inciner | ation units subject to covered under-Rules 15A NCAC 02D .1203 through 15A NCAC 02D |
| 11 | | .1206-€ | of this Section: and 15A NCAC 02D .1212; |
| 12 | (2) | patholo | gical waste incineration units units, burning 90 percent or more by weight on a calendar- |
| 13 | | quarter | basis, excluding the weight of auxiliary fuel and combustion air, of agricultural waste, |
| 14 | | patholo | gical waste, low-level radioactive waste, or chemotherapeutic waste as defined in 40 CFR |
| 15 | | 60.287 | 5. waste, if the owner or operator of the unit: |
| 16 | | (A) | notifies the Director that the unit qualifies for this exemption; and |
| 17 | | (B) | keeps records on a calendar-quarter basis of the weight of agricultural waste, pathological |
| 18 | | | waste, low level low-level radioactive waste, or chemotherapeutic waste burned, and the |
| 19 | | | weight of all other fuels and wastes burned in the unit; |
| 20 | (3) | small p | ower production or cogeneration units if; |
| 21 | | (A) | the unit qualifies as a small power-production facility under-pursuant to Section 3(17)(C) |
| 22 | | | of the Federal Power Act (16 U.S.C. 796(17)(C)) or as a cogeneration facility under |
| 23 | | | pursuant to Section section 3(18)(B) of the Federal Power Act (16 U.S.C. 796(18)(B)); |
| 24 | | (B) | the unit burns homogeneous waste (not including refuse-derived fuel) to produce |
| 25 | | | electricity; and electricity, steam or other forms of energy used for industrial, commercial, |
| 26 | | | heating, or cooling purposes; |
| 27 | | (C) | the owner or operator of the unit notifies the Director that the unit qualifies for this |
| 28 | | | exemption; and |
| 29 | | (D) | the owner or operator of the unit maintains the records specified in 40 CFR 60.2740(v) for |
| 30 | | | a small power-production facility or 40 CFR 60.2740(w) for a cogeneration facility; |
| 31 | (4) | units th | at combust waste for the primary purpose of recovering metals; |
| 32 | (5) | cycloni | c barrel burners; |
| 33 | (6) | rack, pa | art, and drum reclamation units that burn the coatings off racks used to hold small items for |
| 34 | | applica | tion of a coating; |
| 35 | (7) | cement | kilns; |

| 1 | (8) (7) | chemical recovery units burning materials to recover chemical constituents or to produce chemical |
|----|---------------------|--|
| 2 | | compounds as listed pursuant to the definition of "chemical recovery unit" in 40 CFR 60.2555(n)(1) |
| 3 | | through (7);60.2875; |
| 4 | (9) (8) | laboratory analysis units that burn samples of materials for the purpose of chemical or physical |
| 5 | | analysis; |
| 6 | (10) (9) | air curtain burners covered under Rule .1904 of this Subchapter. incinerators that burn only the |
| 7 | | materials listed in Parts (A) through (C) of this Subparagraph shall meet the requirements specified |
| 8 | | in 15A NCAC 02D .1904: |
| 9 | | (A) 100 percent wood waste; |
| 10 | | (B) 100 percent clean lumber; and |
| 11 | | (C) 100 percent mixture of only wood waste, clean lumber, and/or yard waste; |
| 12 | (10) | sewage treatment plants that are subject to 40 CFR 60 Subpart O Standards of Performance for |
| 13 | | Sewage Treatment Plants; |
| 14 | (11) | space heaters that meet the requirements of 40 CFR 279.23; |
| 15 | (12) | soil treatment units that thermally treat petroleum contaminated soils for the sole purpose of site |
| 16 | | remediation; and |
| 17 | (13) | the owner or operator of a combustion unit that is subject to this Rule may petition for an exemption |
| 18 | | to this Rule by obtaining a determination that the material being combusted is one of the following; |
| 19 | | (A) not a solid waste pursuant to the legitimacy criteria of 40 CFR 241.3(b)(1); |
| 20 | | (B) a non-waste pursuant to the petition process submitted pursuant to 40 CFR 241.3(c); or |
| 21 | | (C) a fuel that has been processed from a discarded non-hazardous secondary material pursuant |
| 22 | | to 40 CFR 241.3(b)(4). |
| 23 | (c) The owner of | r operator of a chemical recovery unit not listed under 40 CFR 60.2555(n) may petition the Director |
| 24 | to be exempted. | The petition shall include all the information specified under 40 CFR 60.2559(a). The Director shall |
| 25 | approve the exen | appropriate that all the requirements of 40 CFR 60.2555(n) are satisfied and that the unit burns |
| 26 | materials to reco | ver chemical constituents or to produce chemical compounds where there is an existing market for |
| 27 | such recovered c | hemical constituents or compounds. |
| 28 | (d)(c) Definition | is. For the purpose of this Rule, the definitions contained in 40 CFR 60.2875 apply in addition to the |
| 29 | definitions in Ru | le .1202 of this Section.15A NCAC 02D .1202. Solid waste is defined under 40 CFR 60.2875 and |
| 30 | 40 CFR Part 241 | Standards for Combustion of Non-Hazardous Secondary Materials (NHSM). |
| 31 | (d) Compliance | Schedule. All CISWI units subject to this Rule shall be in compliance with this Rule no later than |
| 32 | February 7, 2018 | |
| 33 | (e) Emission Sta | ndards. The emission standards in this Rule apply to all <u>CISWI unitsincinerators</u> subject to this Rule |
| 34 | except where Ru | les-15A NCAC 02D .0524, .1110, or .1111 of this Subchapter applies. When Subparagraphs (12) or |
| 35 | (13) Subparagrap | oh (4) of this Paragraph and Rules 15A NCAC 02D .0524, .1110, or .1111 of this Subchapter regulate |
| 36 | the same pollutar | nt, the more restrictive provision for each pollutant applies, notwithstanding provisions of Rules 15A |
| 37 | NCAC 02D .052 | 4, .1110, or .1111 of this Subchapter to the contrary. |

| 1 | (1) | CISWI units subject to this rule, including any bypass stack or vent, must meet the emissions limits |
|----|---------------------|---|
| 2 | | specified in Tables 6 through 9 of 40 CFR 60 Subpart DDDD. The emission limitations apply at all |
| 3 | | times the unit is operating including and not limited to startup, shutdown, or malfunction. |
| 4 | (2) | Units that do not use wet scrubbers must maintain opacity to less than or equal to 10 percent opacity |
| 5 | | using an averaging time of three 1-hour blocks consisting of ten 6-minute average opacity values as |
| 6 | | measured by 40 CFR 60 Appendix A-4 Test Method 9 pursuant to Table 2 of 40 CFR 60 Subpart |
| 7 | | DDDD. |
| 8 | (1) | Particulate Matter. Emissions of particulate matter from a CISWI unit shall not exceed 70 |
| 9 | | milligrams per dry standard cubic meter corrected to seven percent oxygen (dry basis). |
| 10 | (2) | Opacity. Visible emissions from the stack of a CISWI unit shall not exceed 10 percent opacity (6- |
| 11 | | minute block average). |
| 12 | (3) | Sulfur Dioxide. Emissions of sulfur dioxide from a CISWI unit shall not exceed 20 parts per million |
| 13 | | by volume corrected to seven percent oxygen (dry basis). |
| 14 | (4) | Nitrogen Oxides. Emissions of nitrogen oxides from a CISWI unit shall not exceed 368 parts per |
| 15 | | million by volume corrected to seven percent oxygen (dry basis). |
| 16 | (5) | Carbon Monoxide. Emissions of carbon monoxide from a CIWI unit shall not exceed 157 parts per |
| 17 | | million by volume, corrected to seven percent oxygen (dry basis). |
| 18 | (6) (3) | Odorous Emissions. Any incinerator subject to this Rule shall comply with Rule 15A NCAC 02D |
| 19 | | .1806 of this Subchapter-for the control of odorous emissions. |
| 20 | <u>(7)</u> | Hydrogen Chloride. Emissions of hydrogen chloride from a CISWI unit shall not exceed 62 parts |
| 21 | | per million by volume, corrected to seven percent oxygen (dry basis). |
| 22 | (8) | Mercury Emissions. Emissions of mercury from a CISWI unit shall not exceed 0.47 milligrams per |
| 23 | | dry standard cubic meter, corrected to seven percent oxygen. |
| 24 | (9) | Lead Emissions. Emissions of lead from a CISWI unit shall not exceed 0.04 milligrams per dry |
| 25 | | standard cubic meter, corrected to seven percent oxygen. |
| 26 | (10) | Cadmium Emissions. Emissions of cadmium from a CISWI unit shall not exceed 0.004 milligrams |
| 27 | | per dry standard cubic meter, corrected to seven percent oxygen. |
| 28 | (11) | Dioxins and Furans. Emissions of dioxins and furans from a CISWI unit shall not exceed 0.41 |
| 29 | | nanograms per dry standard cubic meter (toxic equivalency basis), corrected to seven percent |
| 30 | | oxygen. Toxic equivalency is given in Table 4 of 40 CFR part 60, Subpart DDDD. |
| 31 | (12) (4) | Toxic Emissions. The owner or operator of any CISWI unit incinerator subject to this Rule shall |
| 32 | | demonstrate compliance with Section-15A NCAC 02D .1100 of this Subchapter-according to 15A |
| 33 | | NCAC 02Q .0700. |
| 34 | (13) | Ambient Standards. |
| 35 | | (A) In addition to the ambient air quality standards in Section .0400 of this Subchapter, the |
| 36 | | following ambient air quality standards, which are an annual average, in milligrams per |
| 37 | | cubic meter at 77 degrees F (25 degrees C) and 29.92 inches (760 mm) of mercury pressure, |
| | | |

| 1 | | and which are increments above background concentrations, apply aggregately to all |
|----|-----------------|---|
| 2 | | incinerators at a facility subject to this Rule: |
| 3 | | (i) arsenic and its compounds 2.3x10 ⁻⁷ |
| 4 | | (ii) beryllium and its compounds 4.1x10 ⁻⁶ |
| 5 | | (iii) cadmium and its compounds 5.5x10 ⁻⁶ |
| 6 | | (iv) chromium (VI) and its compounds 8.3x10 ⁻⁸ |
| 7 | | (B) The owner or operator of a facility with incinerators subject to this Rule shall demonstrate |
| 8 | | compliance with the ambient standards in Subparts (i) through (iv) of Part (A) of this |
| 9 | | Subparagraph by following the procedures set out in Rule .1106 of this Subchapter. |
| 10 | | Modeling demonstrations shall comply with the requirements of Rule .0533 of this |
| 11 | | Subchapter. |
| 12 | | (C) The emission rates computed or used under Part (B) of this Subparagraph that demonstrate |
| 13 | | compliance with the ambient standards under Part (A) of this Subparagraph shall be |
| 14 | | specified as a permit condition for the facility with incinerators as their allowable emission |
| 15 | | limits unless Rules .0524, .1110, or .1111 of this Subchapter requires more restrictive rates. |
| 16 | (f) Operational | Standards. |
| 17 | (1) | The operational standards in this Rule do not apply to any incinerator-CISWI unit subject to this |
| 18 | | Rule when applicable operational standards in Rules 15A NCAC 02D .0524, .1110, or .1111 of this |
| 19 | | Subchapter apply. |
| 20 | (2) | The owner or operator of any CISWI unit subject to this Rule shall operate the CISWI unit according |
| 21 | | to the provisions in 40 CFR 60.2675. If a wet scrubber is used to comply with emission limitations: |
| 22 | | (A) operating limits for the following operating parameters shall be established: |
| 23 | | (i) maximum charge rate, which shall be measured continuously, recorded every |
| 24 | | hour, and calculated using one of the following procedures: |
| 25 | | (I) for continuous and intermittent units, the maximum charge rate is 110 |
| 26 | | percent of the average charge rate measured during the most recent |
| 27 | | compliance test demonstrating compliance with all applicable emission |
| 28 | | limitations; or |
| 29 | | (II) for batch units, the maximum charge rate is 110 percent of the daily |
| 30 | | charge rate measured during the most recent compliance test |
| 31 | | demonstrating compliance with all applicable emission limitations; |
| 32 | | (ii) minimum pressure drop across the wet scrubber, which shall be measured |
| 33 | | continuously, recorded every 15 minutes, and calculated as 90 percent of: |
| 34 | | (I) the average pressure drop across the wet scrubber measured during the |
| 35 | | most recent performance test demonstrating compliance with the |
| 36 | | particulate matter emission limitations, or |
| | | |

| 1 | | (II) the average amperage to the wet scrubber measured during the most |
|----|-----|--|
| 2 | | recent performance test demonstrating compliance with the particulate |
| 3 | | matter emission limitations; |
| 4 | | (iii) minimum scrubber liquor flow rate, which shall be measured continuously, |
| 5 | | recorded every 15 minutes, and calculated as 90 percent of the average liquor flow |
| 6 | | rate at the inlet to the wet scrubber measured during the most recent compliance |
| 7 | | test demonstrating compliance with all applicable emission limitations; and |
| 8 | | (iv) minimum scrubber liquor pH, which shall be measured continuously, recorded |
| 9 | | every 15 minutes, and calculated as 90 percent of the average liquor pH at the |
| 10 | | inlet to the wet scrubber measured during the most recent compliance test |
| 11 | | demonstrating compliance with all applicable emission limitations. |
| 12 | | (B) A three hour rolling average shall be used to determine if operating parameters in Subparts |
| 13 | | (A)(i) through (A)(iv) of this Subparagraph have been met. |
| 14 | | (C) The owner or operator of the CISWI unit shall meet the operating limits established during |
| 15 | | the initial performance test on the date the initial performance test is required or completed. |
| 16 | (3) | If a fabric filter is used to comply with the emission limitations, then it shall be operated as specified |
| 17 | | in 40 CFR 60.2675(e); an air pollution control device other than a wet scrubber, activated carbon |
| 18 | | sorbent injection, selective noncatalytic reduction, fabric filter, electrostatic precipitator, or dry |
| 19 | | scrubber is used to comply with this Rule or if emissions are limited in some other manner, including |
| 20 | | mass balances, to comply with the emission standards of Paragraph (e)(1) of this Rule, the owner or |
| 21 | | operator shall petition the Director for specific operating limits that shall be established during the |
| 22 | | initial performance test and continuously monitored thereafter. |
| 23 | | (A) The initial performance test shall not be conducted until after the Director approves the |
| 24 | | petition. |
| 25 | | (B) All the provisions of 40 CFR 60.2680 shall apply to the petition. |
| 26 | | (C) The Director shall approve the petition upon finding that the requirements of 40 CFR |
| 27 | | 60.2680 have been satisfied and that the proposed operating limits will ensure compliance |
| 28 | | with the emission standards in Paragraph (e)(1) of this Rule. |
| 29 | (4) | — If an air pollution control device other than a wet scrubber is used or if emissions are limited in some |
| 30 | | other manner to comply with the emission standards of Paragraph (e) of this Rule, the owner or |
| 31 | | operator shall petition the Director for specific operating limits that shall be established during the |
| 32 | | initial performance test and continuously monitored thereafter. The initial performance test shall not |
| 33 | | be conducted until after the Director approves the petition. The petition shall include: |
| 34 | | (A) identification of the specific parameters to be used as additional operating limits; |
| 35 | | (B) explanation of the relationship between these parameters and emissions of regulated |
| 36 | | pollutants, identifying how emissions of regulated pollutants change with changes in these |

| 1 | | parameters, and how limits on these parameters will serve to limit emissions of regulated |
|----|-------------------|---|
| 2 | | pollutants; |
| 3 | | (C) explanation of establishing the upper and lower limits for these parameters, which will |
| 4 | | establish the operating limits on these parameters; |
| 5 | | (D) explanation of the methods and instruments used to measure and monitor these parameters, |
| 6 | | as well as the relative accuracy and precision of these methods and instruments; |
| 7 | | (E) identification of the frequency and methods for recalibrating the instruments used for |
| 8 | | monitoring these parameters. |
| 9 | | The Director shall approve the petition if he finds that the requirements of this Subparagraph have |
| 10 | | been satisfied and that the proposed operating limits will ensure compliance with the emission |
| 11 | | standards in Paragraph (e) of this Rule. |
| 12 | (g) Test Method | s and Procedures. |
| 13 | (1) | For the purposes of this Paragraph, "Administrator" in 40 CFR 60.8 means "Director". |
| 14 | (2) | The test methods and procedures described in Section-15A NCAC 02D .2600, .2600 of this |
| 15 | | Subchapter, in Tables 6 through 9 of 40 CFR 60 Subpart DDDD, Part 60 Appendix A, 40 CFR Part |
| 16 | | 61 Appendix B, in 40 CFR 60.2670(b) and 40 CFR 60.2690 shall be used to determine compliance |
| 17 | | with emission standards in Paragraph (e)(1) of this Rule. Method 29 of 40 CFR Part 60 shall be used |
| 18 | | to determine emission standards for metals. However, Method 29 shall be used to sample for |
| 19 | | chromium (VI), and SW 846 Method 0060 shall be used for the analysis. |
| 20 | (3) | Compliance with the opacity limit in Paragraph (e)(2) of this rule shall be determined using 40 CFR |
| 21 | | 60 Appendix A-4 Test Method 9. All performance tests shall consist of a minimum of three test runs |
| 22 | | conducted under conditions representative of normal operations. Compliance with emissions |
| 23 | | standards under Subparagraph (e)(1), (3) through (5), and (7) through (11) of this Rule shall be |
| 24 | | determined by averaging three one hour emission tests. These tests shall be conducted within 12 |
| 25 | | months following the initial performance test and within every twelve month following the previous |
| 26 | | annual performance test after that. |
| 27 | (h) Initial Comp | liance Requirements. |
| 28 | <u>(1)</u> | The owner or operator of a CISWI unit subject to this Rule shall demonstrate initial compliance |
| 29 | | with the emission limits in Paragraph (e)(1) of this Rule and establish the operating standards |
| 30 | | in Paragraph (f) of this Rule according to the provisions in 40 CFR 60.2700 through 40 |
| 31 | | CFR 60.2706. If an owner or operator commences or recommences combusting a solid waste |
| 32 | | at an existing combustion unit at any commercial or industrial facility, the owner or operator |
| 33 | | shall comply with the requirements of this Paragraph. |
| 34 | (4)(2) | The owner or operator of <u>a CISWI unit subject to this rule</u> shall conduct an initial performance test |
| 35 | | as specified in 40 CFR 60.8 pursuant to 40 CFR 60.2670, 40 CFR 60.2690 and Paragraph (g) of this |
| 36 | | Rule. to determine compliance with the emission standards in Paragraph (e) of this Rule and to |
| 37 | | establish operating standards using the procedure in Paragraph (f) of this Rule. The initial |
| | | |

| 1 | | performance test must be conducted no later than 180 days after February 7, 2018 or according to |
|----|--------------------|--|
| 2 | | 40 CFR 60.2705(b) or (c). The use of the bypass stack during a performance test shall invalidate |
| 3 | | the performance test. The initial performance test shall be used to: |
| 4 | | (A) determine compliance with the emission standards in Paragraph (e)(1) of this Rule; |
| 5 | | (B) establish compliance with any opacity operating limits in 40 CFR 60.2675(h): |
| 6 | | (C) establish the kiln-specific emission limit in 40 CFR 60.2710(y), as applicable; and |
| 7 | | (D) establish operating limits using the procedures in 40 CFR 60.2675 or 40 CFR 60.2680 and |
| 8 | | in Paragraph (f) of this Rule. |
| 9 | <u>(3)</u> | The owner or operator of a CISWI unit subject to this Rule shall also conduct: |
| 10 | | (A) a performance evaluation of each continuous emissions monitoring system (CEMS) or |
| 11 | | continuous monitoring system within 60 days of installation of the monitoring system; and |
| 12 | | (B) an initial air pollution control device inspection no later than 180 days after February 7, |
| 13 | | 2018 pursuant to 40 CFR 60.2706. |
| 14 | (i) Continuous C | Compliance Requirements. |
| 15 | <u>(1)</u> | The owner or operator of a CISWI unit subject to this Rule shall demonstrate continuous compliance |
| 16 | | with the emission limits in Paragraph (e)(1) of this Rule and the operating standards in Paragraph |
| 17 | | (f) of this Rule according to the provisions in 40 CFR 60.2710 through 40 CFR 60.2725. |
| 18 | (2) | If an existing CISWI unit that combusted a fuel or non-waste material commences or recommences |
| 19 | | combustion of solid waste, the owner or operator; |
| 20 | | (A) is subject to the provisions of 40 CFR 60 Subpart DDDD as of the first day solid waste is |
| 21 | | introduced or reintroduced into the combustion chamber and this date constitutes the |
| 22 | | effective date of the fuel-to-waste switch; |
| 23 | | (B) shall complete all initial compliance demonstrations for any Section 112 standards that are |
| 24 | | applicable to the facility before commencing or recommencing combustion of solid waste; |
| 25 | | <u>and</u> |
| 26 | | (C) shall provide 30 days prior notice of the effective date of the waste-to-fuel switch |
| 27 | | identifying the parameters listed in 40 CFR 60.2710(a)(4)(i) through (v). |
| 28 | <u>(3)</u> | Pursuant to 40 CFR 60.2710(v), the use of a bypass stack at any time is an emissions standards |
| 29 | | deviation for particulate matter, hydrogen chloride, lead, cadmium, mercury, nitrogen oxides, sulfur |
| 30 | | dioxide, and dioxin/furans. |
| 31 | (5) (4) | The owner or operator of the a CISWI unit subject to this Rule shall conduct an annual performance |
| 32 | | test for the pollutants listed in Paragraph (e)(1) of this Rule, including opacity and fugitive ash, |
| 33 | | particulate matter, hydrogen chloride, and opacity as specified in 40 CFR 60.8 to determine |
| 34 | | compliance with the emission standards given in 40 CFR 60 Subpart DDDD Tables 6 through 9. for |
| 35 | | the pollutants in Paragraph (e) of this Rule. The annual performance test must be conducted |
| 36 | | according to the provisions in Paragraph (g) of this Rule. Annual performance tests are not required |
| 37 | | if CEMS or continuous opacity monitoring systems are used to determine compliance. |

| 1 | (5) | The owner or operator shall continuously monitor the operating parameters established in Paragraph |
|----|------------|--|
| 2 | | (f) of this Rule, and as specified in 40 CFR 60.2710(c) and in 40 CFR 60.2735. |
| 3 | (6) | The owner or operator of an energy recovery unit subject to this Rule shall only burn the same types |
| 4 | | of waste and fuels used to establish applicability to this Rule and to establish operating limits during |
| 5 | | the performance test. |
| 6 | (7) | The owner or operator shall comply with the monitoring system-specific, unit-specific and |
| 7 | | pollutant-specific provisions pursuant to 40 CFR 60.2710(e) through (j), (m) through (u), and (w) |
| 8 | | through (y). |
| 9 | (8) | The owner or operator shall conduct an annual inspection of any air pollution control device used |
| 10 | | to meet the emission limitations in this Rule as specified in 40 CFR 60.2710(k). |
| 11 | <u>(9)</u> | The owner or operator shall develop and submit to the Director for approval a site-specific |
| 12 | | monitoring plan according to the requirements in 40 CFR 60.2710(l). This plan must be submitted |
| 13 | | at least 60 days before the initial performance evaluation of any continuous monitoring system. The |
| 14 | | owner or operator shall conduct a performance evaluation of each continuous monitoring system in |
| 15 | | accordance with the site-specific monitoring plan. The owner or operator shall operate and maintain |
| 16 | | the continuous monitoring system in continuous operation according to the site-specific monitoring |
| 17 | | <u>plan.</u> |
| 18 | (10) | The owner or operator shall meet any applicable monitoring system requirements specified in 40 |
| 19 | | CFR 60.2710(m) through (u) and (w) through (y). |
| 20 | (6) | If the owner or operator of CISWI unit has shown, using performance tests, compliance with |
| 21 | | particulate matter, hydrogen chloride, and opacity for three consecutive years, the Director shall |
| 22 | | allow the owner or operator of CISWI unit to conduct performance tests for these three pollutants |
| 23 | | every third year. However, each test shall be within 36 months of the previous performance test. If |
| 24 | | the CISWI unit continues to meet the emission standards for these three pollutants the Director shall |
| 25 | | allow the owner or operator of CISWI unit to continue to conduct performance tests for these three |
| 26 | | pollutants every three years. |
| 27 | (7) | If a performance test shows a deviation from the emission standards for particulate matter, hydrogen |
| 28 | | chloride, or opacity, the owner or operator of the CISWI unit shall conduct annual performance tests |
| 29 | | for these three pollutants until all performance tests for three consecutive years show compliance |
| 30 | | for particulate matter, hydrogen chloride, or opacity. |
| 31 | (8) | The owner or operator of CISWI unit may conduct a repeat performance test at any time to establish |
| 32 | | new values for the operating limits. |
| 33 | (9) | The owner or operator of the CISWI unit shall repeat the performance test if the feed stream is |
| 34 | | different than the feed streams used during any performance test used to demonstrate compliance. |
| 35 | (10) | If the Director has evidence that an incinerator is violating a standard in Paragraph (e) or (f) of this |
| 36 | | Rule or that the feed stream or other operating conditions have changed since the last performance |

| 1 | | test, the Director may require the owner or operator to test the incinerator to demonstrate compliance |
|----|--------------------|--|
| 2 | | with the emission standards listed in Paragraph (e) of this Rule at any time. |
| 3 | (h)(j) Monitorin | g. |
| 4 | (1) | The owner or operator of an incinerator a CISWI unit subject to the requirements of this Rule shall |
| 5 | | comply with the $\underline{\text{monitoring monitoring, recordkeeping, and reporting}}$ requirements in $\underline{\text{Section } \underline{15A}}$ |
| 6 | | NCAC 02D .0600 of this Subchapter.and 40 CFR 60.2730 through 40 CFR 60.2735. |
| 7 | <u>(2)</u> | For each continuous monitoring system required or optionally allowed pursuant to 40 CFR 60.2730, |
| 8 | | the owner or operator shall monitor and collect data according to 40 CFR 60.2735. |
| 9 | (2) (3) | The owner or operator of an incinerator a CISWI unit subject to the requirements of this Rule shall |
| 10 | | establish, install, calibrate to manufacturers specifications, maintain, and operate: |
| 11 | | (A) devices or methods for continuous temperature monitoring and recording for the primary |
| 12 | | chamber and, where there is a secondary chamber, for the secondary chamber; |
| 13 | | (B)(A) devices or methods for monitoring the value of the operating parameters used to determine |
| 14 | | compliance with the operating parameters established under Paragraph (f)(2) of this |
| 15 | | Rule; Rule as specified in 40 CFR 60.2730; |
| 16 | | (C) a bag leak detection system that meets the requirements of 40 CFR 60.2730(b) if a fabric |
| 17 | | filter is used to comply with the requirements of the emission standards in Paragraph (e) of |
| 18 | | this Rule; and |
| 19 | | (D)(B) equipment_devices or methods necessary to monitor compliance with the eite specific site- |
| 20 | | specific operating parameters established under pursuant to Paragraph (f)(4)(f)(3) of this |
| 21 | | Rule as specified by 40 CFR 60.2730(c). |
| 22 | (3) | The Director shall require the owner or operator of a CISWI unit with a permitted charge rate of |
| 23 | | 750 pounds per hour or more to install, operate, and maintain continuous monitors for oxygen or for |
| 24 | | carbon monoxide or both as necessary to determine proper operation of the CISWI unit. |
| 25 | (4) | To demonstrate continuous compliance with an emissions limit, a facility may substitute use of a |
| 26 | | CEMS, a continuous automated sampling system, or other device specified by 40 CFR 60.2730 for |
| 27 | | conducting the annual emissions performance test and for monitoring compliance with operating |
| 28 | | parameters as specified by 40 CFR 60.2730. The Director shall require the owner or operator of a |
| 29 | | CISWI unit with a permitted charge rate of 750 pounds per hour or less to install, operate, and |
| 30 | | maintain continuous monitors for oxygen or for carbon monoxide or both if necessary to determine |
| 31 | | proper operation of the CISWI unit. |
| 32 | <u>(5)</u> | The owner or toperator of a CISWI unit subject to this rule an affected source-with a bypass stack |
| 33 | | shall install, calibrate (to manufacturers' specifications), maintain and operate a device or method |
| 34 | | for measuring the use of the bypass stack. including date, time and duration. |
| 35 | (5) (6) | The owner or operator of the a CISWI unit subject to this Rule shall conduct all monitoring at all |
| 36 | | times the CISWI unit is operating, except; except for; |

| 1 | | (A) <u>monitoring system</u> malfunctions and associated repairs; <u>repairs as specified in 40 CFR</u> |
|----|--------------------|--|
| 2 | | <u>60.2735;</u> |
| 3 | | (B) monitoring system out-of-control periods as specified in 40 CFR 60.2770(o); |
| 4 | | (B)(C) required monitoring system quality assurance or quality control activities including |
| 5 | | calibrations checks and required zero and span adjustments of the monitoring |
| 6 | | system.system; and |
| 7 | | (D) any scheduled maintenance as defined in the site-specific monitoring plan pursuant to |
| 8 | | Subparagraph (i)(9) of this Rule. |
| 9 | (6) (7) | The data recorded during monitoring malfunctions, out of control periods, associated repairs, |
| 10 | | andrepairs associated with malfunctions or out of control periods, required quality assurance or |
| 11 | | quality control activities, and site-specific scheduled maintenance shall not be used in assessing |
| 12 | | compliance with the operating standards in Paragraph (f) of this Rule. Owners and operators of a |
| 13 | | CISWI unit subject to this Rule must use all the data collected during all other periods, including |
| 14 | | data normalized for above scale readings, in assessing the operation of the control device and |
| 15 | | associated control system. |
| 16 | (8) | Owners or operators of a CISWI unit subject to this Rule are required to effect monitoring system |
| 17 | | repairs in response to monitoring system malfunctions or out-of-control periods and to return the |
| 18 | | monitoring system to operation as expeditiously as practicable. |
| 19 | <u>(9)</u> | Except for periods of monitoring system malfunctions or out-of-control periods, repairs associated |
| 20 | | with monitoring system malfunctions or out-of-control periods, and required monitoring system |
| 21 | | quality assurance or quality control activities including, as applicable, calibration checks and |
| 22 | | required zero and span adjustments, failure to collect required monitoring data is a deviation of the |
| 23 | | monitoring requirements. |
| 24 | (k) Deviations, | Malfunctions, and Out of Control Periods. |
| 25 | <u>(1)</u> | Owners and operators of a CISWI unit subject to this Rule shall report any deviations as defined in |
| 26 | | 40 CFR 60.2875, including, but not limited to, the instances listed in Parts (A) through (D) of this |
| 27 | | Subparagraph. |
| 28 | | (A) Deviation from operating limits in Table 3 of 40 CFR 60 Subpart DDDD or a deviation |
| 29 | | from other operating limits established pursuant to Paragraph (f), 40 CFR 60.2675(c) |
| 30 | | through (g) or 40 CFR 60.2680 including, but not limited to, any recorded 3-hour average |
| 31 | | parameter level is above the established maximum operating limit or below the established |
| 32 | | minimum operating limit; |
| 33 | | (B) Deviation from the emission limitations established pursuant to Tables 6 through 9 of 40 |
| 34 | | CFR 60 Subpart DDDD detected through monitoring or during a performance test; |
| 35 | | (C) Deviation from the CISWI operator qualification and accessibility requirements |
| 36 | | established pursuant to 40 CFR 60.2635; or |
| 37 | | (D) Deviation from any term or condition included in the operating permit of the CISWI unit. |

| 1 | (2) | Owners and operators of a CISWI unit subject to this Rule shall submit any required deviation |
|----|--------------------|---|
| 2 | | reports as specified by Paragraph (l) of this Rule. The deviation report shall be submitted by August |
| 3 | | 1 of the year for data collected during the first half of the calendar year (January 1 to June 30), and |
| 4 | | by February 1 of the following year for data collected during the second half of the calendar year |
| 5 | | (July 1 to December 31). In addition, the owner and operator shall report the deviation in the annual |
| 6 | | report as specified by Paragraph (1) of this Rule. |
| 7 | (3) | Owners and operators of a CISWI unit subject to this Rule shall report any malfunctions, as defined |
| 8 | | in 40 CFR 60.2875, in the annual report as specified by Paragraph (j) and Paragraph (l) of this Rule. |
| 9 | <u>(4)</u> | Owners and operators of a CISWI unit subject to this Rule shall report any periods during which |
| 10 | | any continuous monitoring system, including a CEMS, was out of control in the annual report as |
| 11 | | specified by Paragraph (j) and Paragraph (l) of this Rule. |
| 12 | (i)(1) Recordkee | pping, Recordkeeping and Reporting. |
| 13 | (1) | The owner or operator of <u>a CISWI</u> unit <u>subject to this rule</u> shall maintain records required by this |
| 14 | | Rule on site in either paper copy or electronic format that can be printed upon request for a period |
| 15 | | of five years, unless an alternate format has been approved by the Director. |
| 16 | <u>(2)</u> | Combustion units that are exempt units pursuant to Paragraph (b) of this rule are subject to the |
| 17 | | recordkeeping and reporting requirements in 40 CFR 60.2740(u) through 40 CFR 60.2740(w). |
| 18 | (2) (3) | The owner or operator of <u>a CISWI unit subject to this rule</u> shall maintain all records required under |
| 19 | | by 40 CFR 60.2740.60.2740 through 40 CFR 60.2800. |
| 20 | (3) (4) | The owner or operator of <u>a CISWI</u> unit <u>subject to this Rule</u> shall submit <u>the following reports with</u> |
| 21 | | the required information and by the required due dates as specified in Table 5 of 40 CFR 60, Subpart |
| 22 | | DDDD the following reports: DDDD: |
| 23 | | (A) Waste Management Plan; waste management plan as specified in 40 CFR 60.2755; |
| 24 | | (B) initial test report, report as specified in 40 CFR 60.2760; |
| 25 | | (C) annual report as specified in 40 CFR 60.2770; 60.2765 and 40 CFR 60.2770; |
| 26 | | (D) emission limitation or operating limit deviation report as specified in 40 CFR 60.2775 and |
| 27 | | 40 CFR 60.2780; |
| 28 | | (E) qualified operator deviation notification as specified in 40 CFR 60.2785(a)(1); |
| 29 | | (F) qualified operator deviation status report, as specified in 40 CFR 60.2785(a)(2); |
| 30 | | (G) qualified operator deviation notification of resuming operation as specified in 40 CFR |
| 31 | | 60.2785(b). |
| 32 | (4) | The owner or operator of the CISWI unit shall submit a deviation report if: |
| 33 | | (A) any recorded three hour average parameter level is above the maximum operating limit or |
| 34 | | below the minimum operating limit established under Paragraph (f) of this Rule; |
| 35 | | (B) the bag leak detection system alarm sounds for more than five percent of the operating time |
| 36 | | for the six month reporting period; or |
| | | |

| 1 | | (C) a performance test was conducted that deviated from any emission standards in Paragraph |
|----|--------------------|---|
| 2 | | (e) of this Rule. |
| 3 | | The deviation report shall be submitted by August 1 of the year for data collected during the first |
| 4 | | half of the calendar year (January 1 to June 30), and by February 1 of the following year for data |
| 5 | | collected during the second half of the calendar year (July 1 to December 31). |
| 6 | <u>(5)</u> | The owner or operator shall maintain CISWI unit operator records as specified by 40 CFR |
| 7 | | 60.2740(g) through (i), 40 CFR 60.2660 and 40 CFR 60.2665. If the CISWI unit has been shut |
| 8 | | down by the Director pursuant to 40 CFR 60.2665(b)(2), due to failure to provide an accessible |
| 9 | | qualified operator, the owner or operator shall notify the Director that the operations are resumed |
| 10 | | once a qualified operator is accessible. |
| 11 | (5) (6) | The owner or operator of the a CISWI unit subject to this Rule may request changing semiannual or |
| 12 | | annual reporting dates as specified in this Paragraph, and the Director may approve the request |
| 13 | | change using the procedures specified in 40 CFR 60.19(c). |
| 14 | (6) (7) | Reports required under this Rule shall be submitted electronically or in paper format, postmarked |
| 15 | | on or before the submittal due dates: shall be submitted to US EPA as specified in 40 CFR 60.2795. |
| 16 | | (A) The owner or operator of the CISWI unit shall submit initial, annual and deviation reports |
| 17 | | electronically on or before the submittal due dates as specified in 40 CFR 60.2795(a). |
| 18 | | Submit the reports to the EPA via the Compliance and Emissions Data Reporting Interface |
| 19 | | (CEDRI) which can be accessed through the EPA's Central Data Exchange (CDX) |
| 20 | | (https://cdx.epa.gov/).)Reports required under this Rule shall be submitted electronically |
| 21 | | or in paper format, postmarked on or before the submittal due dates. |
| 22 | | (B) The owner or operator shall submit results of each performance test and CEMS |
| 23 | | performance evaluation within 60 days of the test or evaluation following the procedure |
| 24 | | specified in 40 CFR 60.2795(b). |
| 25 | | (i) For data collected using test methods supported by the EPA's Electronic |
| 26 | | Reporting Tool (ERT) as listed on the EPA's ERT Web site |
| 27 | | (https://www3.epa.gov/ttn/chief/ert/ert_info.html) at the time of the test, the |
| 28 | | owner or operator must submit the results of the performance test to the EPA via |
| 29 | | the CEDRI. |
| 30 | | (ii) For data collected using test methods that are not supported by the EPA's ERT as |
| 31 | | listed on the EPA's ERT Web site at the time of the test, the owner or operator |
| 32 | | shall submit the results of the performance test to the Director. |
| 33 | (7) | If the CISWI unit has been shut down by the Director under the provisions of 40 CFR 60.2665(b)(2), |
| 34 | | due to failure to provide an accessible qualified operator, the owner or operator shall notify the |
| 35 | | Director that the operations are resumed once a qualified operator is accessible. |
| 36 | (j) Excess Emiss | sions and Start up and Shut down. All incinerators subject to this Rule shall comply with 15A NCAC |
| 37 | 2D .0535, Exces | s Emissions Reporting and Malfunctions, of this Subchapter. |

| 1 | (k)(m) Operator | Training and Certification. |
|----|-----------------|--|
| 2 | (1) | The owner or operator of the CISIWI unit subject to this Rule shall not allow the CISWI unit to |
| 3 | | operate at any time unless a fully trained and qualified CISWI unit operator is accessible, either at |
| 4 | | the facility or available can be at the facility within one hour. The trained and qualified CISWI unit |
| 5 | | operator may operate the CISWI unit directly or be the direct supervisor of one or more-CISWI unit |
| 6 | | operators. plant personnel who operate the unit. |
| 7 | (2) | Operator training and qualification shall be obtained by completing the requirements of 40 CFR |
| 8 | | 60.2635(c) by the later of: |
| 9 | | (A) six month after CISWI unit startup; or |
| 10 | | (B) six month after an employee assumes responsibility for operating the CISWI unit or |
| 11 | | assumes responsibility for supervising the operation of the CISWI unit:unit; or |
| 12 | | (C) February 7, 2018. |
| 13 | (3) | Operator qualification is valid from the date on which the training course is completed and the |
| 14 | | operator passes the examination required in 40 CFR 60.2635(c)(2). |
| 15 | (4) | Operator qualification shall be maintained by completing an annual review or refresher course |
| 16 | | covering:covering, at a minimum, the topics specified in 40 CFR 60.2650(a) through (e). |
| 17 | | (A) update of regulations; |
| 18 | | (B) incinerator operation, including startup and shutdown procedures, waste charging, and ash |
| 19 | | handling; |
| 20 | | (C) inspection and maintenance; |
| 21 | | (D) responses to malfunctions or conditions that may lead to malfunction; |
| 22 | | (E) discussion of operating problems encountered by attendees. |
| 23 | (5) | Lapsed operator qualification shall be renewed by: |
| 24 | | (A) completing a standard annual refresher course as specified in Subparagraph (4) of this |
| 25 | | Paragraph for a lapse less than three years, and or |
| 26 | | (B) repeating the initial qualification requirements as specified in Subparagraph (2) of this |
| 27 | | Paragraph for a lapse of three years or more. |
| 28 | (6) | The owner or operator of the a CISWI CISIWI unit subject to this rule shall: |
| 29 | | (A) have documentation specified in 40 CFR 60.2660(a)(1) through (10) and (c)(1) through |
| 30 | | (c)(3) available at the facility and accessible for all CISWI unit operators and are suitable |
| 31 | | for inspection upon request; |
| 32 | | (B) establish a program for reviewing the documentation specified in Part (A) of this |
| 33 | | Subparagraph with each CISWI unit operator: operator such that the initial review of the |
| 34 | | documentation specified in Part (A) of this Subparagraph shall be conducted no later than |
| 35 | | February 7, 2018 or no later than six months after an employee assumes responsibility for |
| 36 | | operating the CISWI unit or assumes responsibility for supervising the operation of the |
| 37 | | CISWI unit. |

| 1 | | (C) Subsequent annual reviews of the documentation specified in Part (A) of this Subparagraph |
|----|-------------------|---|
| 2 | | shall be conducted no later than twelve month following the previous review. |
| 3 | | (i) the initial review of the documentation specified in Part (A) of this Subparagraph |
| 4 | | shall be conducted by the later of the two dates: |
| 5 | | (I) six month after CISWI unit startup; or |
| 6 | | (II) six month after an employee assumes responsibility for operating the |
| 7 | | CISWI unit or assumes responsibility for supervising the operation of |
| 8 | | the CISWI unit; and |
| 9 | | (ii) subsequent annual reviews of the documentation specified in Part (A) of this |
| 10 | | Subparagraph shall be conducted no later than twelve month following the |
| 11 | | previous review. |
| 12 | (7) | The owner or operator of the a CISIWI unit subject to this Rule shall meet one of the two criteria |
| 13 | | specified in 40 CFR 60.2665(a) and (b), depending on the length of time, if all qualified operators |
| 14 | | are temporarily not at the facility and not able to be at the facility within one hour. |
| 15 | (1)(n) Prohibite | ed waste. The owner or operator of a CISIW <u>subject to this Rule</u> shall not incinerate any of the wastes |
| 16 | listed in G.S. 13 | 30A-309.10(f1). |
| 17 | (m)(o) Waste N | Management Plan. |
| 18 | (1) | The owner or operator of the a CISWI unit subject to this Rule shall submit a waste management |
| 19 | | plan to the Director that identifies in writing the feasibility and the methods used to reduce or |
| 20 | | separate components of solid waste from the waste stream in order to reduce or eliminate toxic |
| 21 | | emissions from incinerated waste. |
| 22 | (2) | The waste management plan shall include: |
| 23 | | (A) consideration of the reduction or separation of waste-stream elements such as paper, |
| 24 | | cardboard, plastics, glass, batteries, or metals; and the use of recyclable materials; |
| 25 | | (B) a description of how the materials listed in G.S. 130A-309.10(f1) are to be segregated from |
| 26 | | the waste stream for recycling or proper disposal; |
| 27 | | (C) identification of any additional waste management measures; and |
| 28 | | (D) implementation of those measures considered practical and feasible, based on the |
| 29 | | effectiveness of waste management measures already in place, the costs of additional |
| 30 | | measures and the emissions reductions expected to be achieved and the environmental or |
| 31 | | energy impacts that the measures may have. |
| 32 | (n) The final c | ontrol plan shall contain the information specified in 40 CFR 60.2600(a)(1) through (5), and a copy |
| 33 | shall be maintai | ined on site. |
| 34 | | |
| 35 | History Note: | Authority G.S. 143-215.3(a)(1); 143-215.65; 143-215.66; 143-215.107(a)(4),(5); 40 CFR |
| 36 | | 60.215(a)(4); |
| 37 | | Eff. August 1, 2002; |

| 1 | Amended Eff. June 1, 2008; January 1, 2005. 2005 |
|---|---|
| 2 | Readopted Eff |
| 3 | |
| 1 | |